







**BOMBELLI GIANCARLO S.p.A.**

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Meccanografico Varese 028137  
Sede Legale:  
21052 Busto Arsizio (Varese)  
Via Zappellini, 6

## Heel seat and sides lasting machine Mark 6



Mark 6 a heel seat lasting machine by tacks with sides lasting by microtacks for the lasting of man and lady shoes with any heel height;

-  it realizes the lasting of the heel seat with the application of 21 tacks and at the same time the lasting of the sides with a programmable quantity of microtacks;
-  the exclusive system of pulling and lasting with the application of one tack at a time, which recalls the skill of the shoemaker of the past, combined with a state-of-the art control technology, makes the execution completely automatic and assures precision and quality of the working;
-  this system, combined with the side pincers, helps to place the leather on the sides evenly, with the same quality of pulling on all the side of the shoe, even in the models with wide upper;
-  manual pulling cycle, in addition to the automatic pulling programmable from the keyboard, for the outer and inner side of the last;
-  the double loader for a different length of microtacks 3;
-  the tacking path of the sides is programmable with automatic adjustment of the inclination of the tackers according to the heel.

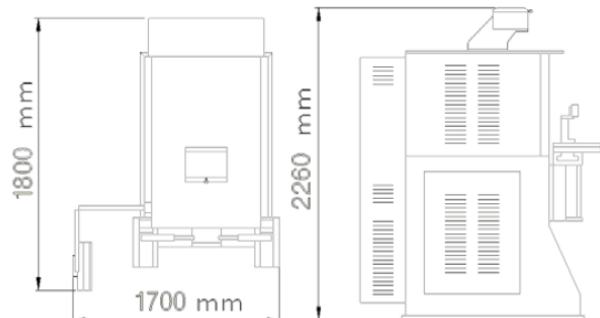
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## it can be customized

- **last length reader:** programmable toe support and automatic reading of the last size;
- **programmable toe support** both in height and length: it is positioned according to the last size and to the set out program;
- **toe support programmable in length** with manual height adjustment;
- **last support with right/left function;** it improves the entry of the last in the heel band;
- **couple of microtacks 5 distributors for the sides;**
- **last entry check through photocell;** it keeps steady the entry position of the last even if its hole has moved; particularly useful for poor and/or irregular uppers;
- **heel band exit for last check;**
- **outer adjustment** of the pressure of the last and/or heel band entry;
- **quick change of the last support;**
- **control console on the right;**
- **motorized adjustment of the heel band position;**
- **table to place the operator's tools;**
- **wheels for machine handling;**
- **device for backup or to transfer programs** to copy and/or transfer the memorized programs to another machine of the same model.

Power absorbed	● 5,0 kw
Air Consumption	● 280 Nl/min (67,2 Nl/cycle)
Pressure min/max	● 600-1 000 kPa (6-10 bar)
Sound level	● $L_p(A) = 86,2$ dBA Peak(C) < 130 dBC Values measured according to UNI EN ISO 11 202
Packing (in case)	● 1,50x1,95x h.2,20 m
Weight	● 1 620 kg



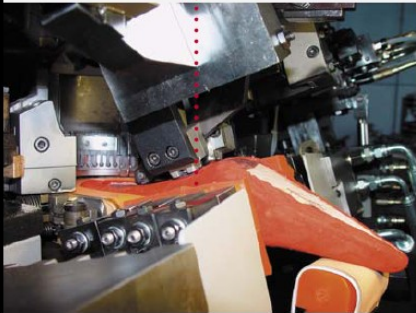


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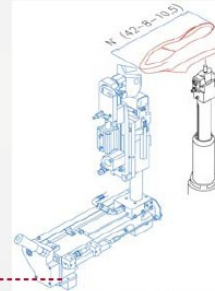
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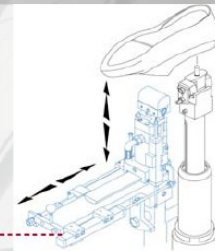
**detail of the tackers inclination;** the tackers tip during the path to keep the orientation of the tack perpendicular to the insole also in the area of greatest gradient of the side



**it can be customized:** automatic reading of the last size and automatic positioning of the working organs



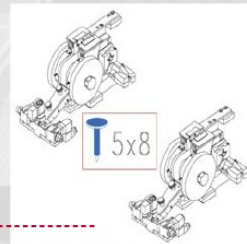
**detail of the sides pulling;** the pincers for the pulling in the waist are completely programmable



**it can be customized:** programmable toe support



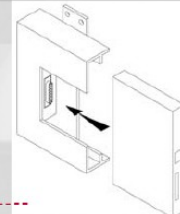
**control console** with display, selectors and alphanumeric keyboard for a simple and quick interface man-machine;



**it can be customized:** microtacks distributor size 5 for the lasting of the sides



**it can be customized:** the opportunity to make the heel band go out make the last accessible to carry out manual adjustments on the upper before the tacking



**it can be customized:** device to transfer programs, to create safety copies and/or transfer the machine programs to another machine of the same model