

BOMBELLI GIANCARLO S.p.A.

Capitale Soc. Euro 600.000 int. versato
Sede Amministrativa:
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R.E.A. Varese 157300
Codice Fiscale e Numero Iscrizione
Registro Imprese di Varese 00785890120
Meccanografico Varese 028137
Sede Legale:
21052 Busto Arsizio (Varese)
Via Zappellini, 6

**Areas of Application:**

This cylinder-bed sewing machine can be used for:

- Leather accessories
- Leather wear
- Upholstery
- Shoes

It is suitable for:

- Working on tubular or pre-attached articles
- Standard sewing work on leather wear, bags and leathercraft articles
- Binding of shoes and leather wear with leather, imitation leather or textile tape
- Piping work on bags, suitcases and upholstery

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Features:

- Very good feeding properties due to the unison feed
- Excellent sewing quality with high performance and sewing reliability
- Precise and consistent stitch setting at large spectrum of materials/fabrics
- Very neat bindings, even inside and outside curves, thanks to the moving binder, and tape is held close to the binding edge
- Fewer bobbin changes due to the large hook (40% more bobbin capacity than standard hook)
- Depending on the application and the desired functionality, the machines can be equipped with the PFAFF Pico Drive drive technology
- Original PFAFF Industrial machines have an additional security label with several security features on the machine head. The advantage of this security label is the protection against growing product piracy.


Sub classes:

- 2/27* For leathercraft work. Small-size part set (smooth surfaced sewing parts). Edge guide mounted on cylinder bed.
- 6/01* For general seaming work; standard part set.

-17/01-650/03*



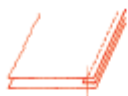
For binding operations, 90° tape in-feed. Attachment mounted on retractable bracket.

-39/21**



For binding operations, both edges folded in, 90° tape in-feed, attachment mounted on retractable bracket.

-40/64**



Sewing in piping between two material plies, piping guide retractable, attachment fixed. Available as N 2.5 (stitch length max. 2.5 mm) or for max. stitch length of 4.5 mm.

Work aids:

-900/52
Thread trimmer (electro-mechanically controlled)

-913/52
Automatic needle positioner in connection with electronic motor for machines without -900/52

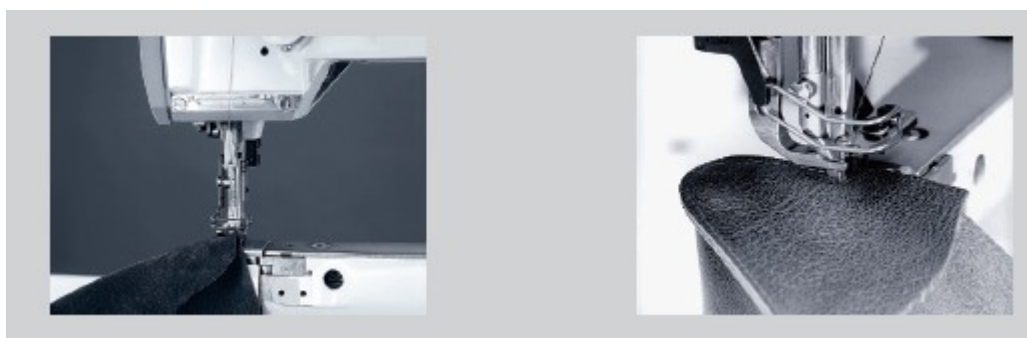
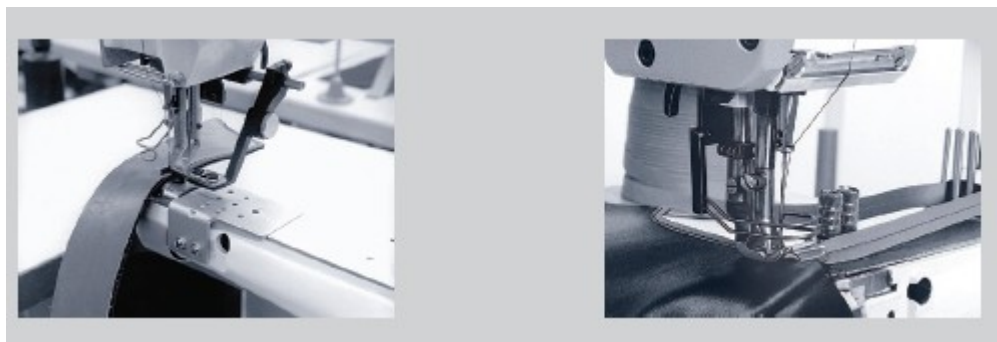
-925/03
Maintenance unit for pneumatically controlled work aids

* with -900/52 available

** Sub-class has to be ordered separately (Sample and fabric are required)

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Specifications:

Stitchtype:
301 (lockstitch)

Max. sewing speed:
2800/s.p.m.

Max. stitch length:
6 mm (N)

Model: B

Clearance under the sewing foot:
max. 14 mm

Top feed stroke:
7 mm

Clear work space:
265 mm

Clear work height:
115 mm

Cylinder bed dia:
51 mm

Cylinder bed circumf.:
approx. 165 mm

Needle system:
134-35

Needle thickness:
80-100

Thread type:
synth. 40/3

Balance wheel eff. dia:
80 mm

Working air pressure:
6 bar

Net weight (head):
approx. 32 kg

Net weight (head in carton):
approx. 40 kg